



MOHM CHEMICAL SDN. BHD. (Co. No. 276851-U)
MCX MARKETING SDN. BHD. (Co. No. 363532-T)
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TECHNICAL DATA SHEET

x'traseal® x'bond CONSTRUCTION ADHESIVE

DESCRIPTION:

x'traseal® x'bond IS A CONSTRUCTION PANEL ADHESIVE THAT WILL NOT SLUMP ON VERTICAL SURFACES. IT HAS BEEN FORMULATED TO BOND TO A WIDE VARIETY OF CONSTRUCTION MATERIALS INCLUDING PVC, WOOD, GYPSUM BOARD, CONCRETE, MASONRY, ALUMINIUM, GALVERNISED IRON, STEEL, FIBROUS CEMENT SHEET AND FLOOR PANELING. XBOND IS ALSO SAFE TO USE ON FOAMED POLYSTYRENE AND MIRROR BACKED TILES.

FEATURES:

- ◆ EASY TO APPLY.
- ◆ HIGH INITIAL GRAB.
- ◆ STRONG BONDING STRENGTH.
- ◆ GOOD WATER RESISTANCE.
- ◆ STYRENE SAFE.
- ◆ COST SAVING.

USES:

BONDING PVC, WOOD, GYPSUM BOARD, CONCRETE, MASONRY, ALUMINIUM, GALVERNISED IRON, STEEL, FIBROUS CEMENT SHEET AND FLOOR PANELING.
BONDING FOAMED POLYSTYRENE, POLYURETHANE AND MIRROR BACKED TILES.

LIMITATIONS:

NOT FOR PE, PP AND PTFE.
SUBSTRATE SURFACES TEMPERATURE SHOULD NOT EXCEED 30°C.
SHOULD NOT BE USED WHERE CONTINUOUS EXPOSURE TO ELEVATED TEMPERATURE WILL OCCUR.

APPLICATION INSTRUCTIONS:

X'BOND CAN BE APPLIED EITHER BY 1-WAY WET STICK ADHESIVE METHOD OR 2-WAY CONTACT METHOD.

IN BOTH CASES THE FIRST REQUIREMENT IS THAT BOTH SURFACES TO BE BOND MUST BE CLEAN, DRY AND FREE OF GREASE, OIL AND DUST. ANY LOOSE OR FLAKING PAINT MUST BE REMOVED AND LIGHTLY SAND BEFORE APPLICATION.
ALLOW SOLVENT TO EVAPORATE.

1-WAY WET STICK ADHESIVE METHOD: RECOMMENDED FOR HEAVIER PANELS.

APPLY 4-6MM BEAD ADHESIVE TO ONE SURFACE, BEADS SHOULD NOT BE 45MM APART AND BUTT JOINT SHOULD BE ADHERED ON BOTH SURFACES.
BRINGING SUBSTRATE TOGETHER WITH CLAMPED, NAILED OR SCREWED TO MAINTAIN MAXIMUM SURFACE CONTACT AT BONDED INTERFACE.
CLEAN OFF EXCESS ADHESIVE WITH TOLUENE OR XYLENE.
TEMPERARY FASTENING CAN BE RELEASE AFTER 24 HOURS.



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FOR FLOORING APPLICATION, THE ADHESIVE SHOULD BE APPLIED TO THE FLOORING MANUFACTURER'S SPECIFICATIONS.

TO STOP FLOOR SQUEAKING, APPLY A BEAD OF ADHESIVE INTO THE GROOVE OF EACH PANEL AFTER IT IS LAID AND IMMEDIATELY PRIOR TO MATING THE TONGUE FROM THE NEXT PANEL.

2-WAY CONTACT METHOD:

APPLY ADHESIVE TO ONE SURFACE AND BRINGING SUBSTRATE TOGETHER. PRESS FIRMLY OVER ENTIRE SURFACE TO TRANSFER ADHESIVE AND THEN PULL BOTH SURFACES APART.

ALLOW TO TACK OFF FOR 3-5 MINUTES.

REPOSITION AND PRESS FIRMLY TOGETHER.

CONTACT AREA SHOULD BE TAPPED WITH HAMMER AND PADDED BLOCK TO ENSURE INTIMATE CONTACT.

MAXIMUM BONDING WILL BE TAKEN FOR 12-72 HOURS TO REACH. SOME MECHANICAL FASTENING MAY BE RETAINED FOR THIS PERIOD.

CLEAN OFF EXCESS ADHESIVE WITH TOLUENE OR XYLENE.

CURING TIME:

X'BOND CONSTRUCTION ADHESIVE WILL BOND IN APPROXIMATELY 7-24 HOURS UNDER ROOM TEMPERATURE.

THE CURING TIME WILL BE LONGER FOR SMOOTH SURFACES.

SPECIFICATION:

APPEARANCE	BEIGE PASTE.
ODOUR	AROMATIC ODOUR
SPECIFIC GRAVITY	1.15±0.05
SOLID CONTENT	APPROX. 76%
VISCOSITY	APPROX. 180,000 CPS @ 25°C, #7, 10 R.P.M. APPROX. 1,800,000 CPS @ 25°C, #7,1 R.P.M.
LAP SHEAR	146PSI (COTTON BACKED PVC TO STEEL, 1 MINUTE OPEN TIME AND CONDITIONING FOR 24 HOURS AT 20°C)
APPLICATION TEMP.	-10°C TO 30°C
SERVICE TEMPERATURE	-10°C TO 85°C
SHELF LIFE	12 MONTHS

CAUTION:

HIGHLY INFLAMMABLE.

UNCURED ADHESIVE MAY CAUSE SKIN, EYE AND RESPIRATORY SYSTEM IRRITATION.

USE ONLY IN WELL VENTILATED AREAS.

USE APPROPRIATE PERSONAL PROTECTION TO AVOID CONTACT WITH SKIN AND EYES.

IN CASE OF EYE CONTACT OR IRRITATION, FLUSH EYE IMMEDIATELY WITH RUNNING WATER FOR 15 MINUTES AND GET MEDICAL ATTENTION.

IN CASE OF SKIN CONTACT, WASH AFFECTED AREAS WITH HAND CLEANER FOLLOWED BY SOAP AND WATER.

FOR FURTHER HEALTH AND SAFETY INFORMATION CONSULT THE CURRENT MATERIAL SAFETY DATA SHEET.